

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64426

Monday, December 06, 2010 8:54:42 AM



Page 2

Item ID: D2237

Accept



Setup Start



Revision ID:

Stop



Item Name: Striker Plate

Start Date: 12/6/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 12/13/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Small Fab	Small Fab	0.00							
Small Fab	Memo	0.00				(56)			
Small Fab	1-Form as per drawing								
				SB 10/01/03					
140 QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00				(18)			
				u101/03					
				count					
150 Packaging	Identify as per dwg & Stock Location: 9	0.00							
Packaging	Memo	0.00							
				u11/4 sl					
				(560)					

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Page 3

Item ID: D2237

Accept

Setup Start

Revision ID:

Stop

Item Name: Striker Plate

Start Date: 12/6/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 12/13/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/01/05
MF
11-01-04

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Picklist Print

Monday, December 06, 2010 8:54:46 AM

Page 1

Work Order ID: 64426

Parent Item: D2237

Parent Item Name: Striker Plate



Start Date: 12/6/2010

Required Date: 12/13/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP C 02.05.11 Clarify IPP NG
IPP D 06.05.25 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S22GA

Purchased

No

100

sf

68.5896

0.01

0.210526



304/316 .032 Sheet



B 10-12-20

Location

Loc Qty

Loc Code

MAT20

68.5896

109023

30.2896

109057

38.3

109057

(56)

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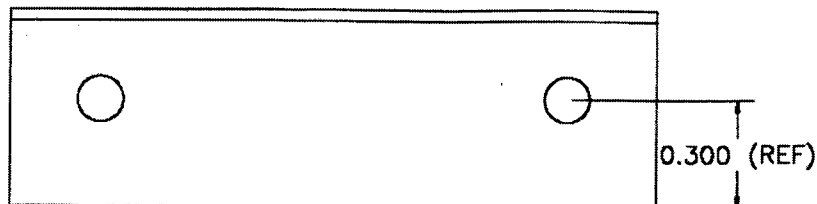
NOTE: Date & initial all entries

DART

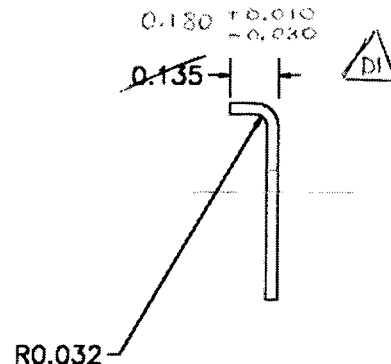


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED	APPROVED	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
DI	04.06.15	UPDATE DIMENSION	

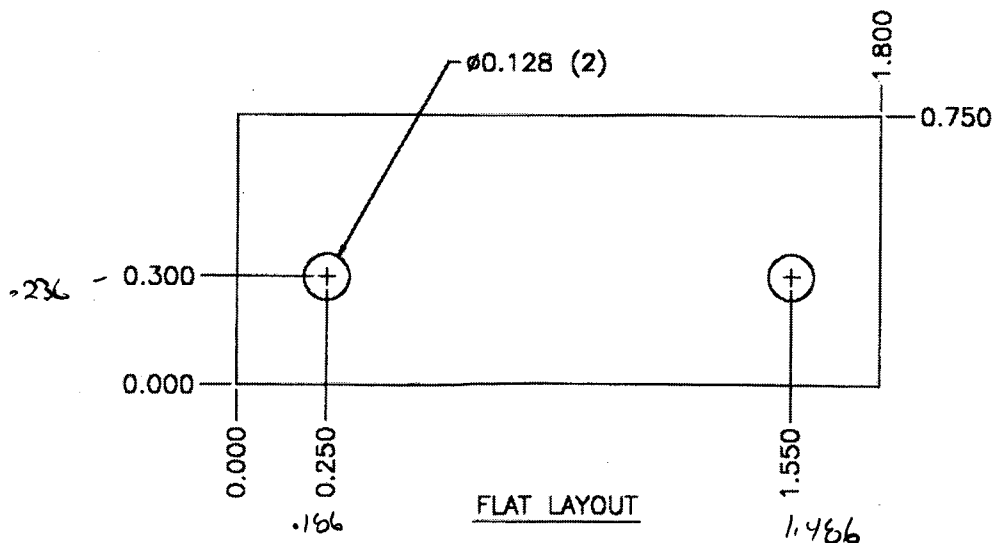
RELEASED
97/12/17 DS



BEND DETAIL



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 611126
AS 10-12-96



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

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